

Date: Friday, 23/01/2009 7:22:42 AM
 User: Linda Lacelle

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 212 DETAIL PARTS |
| Job Number : 45129 | |
| Estimate Number : 13228 | |
| P.O. Number : | Part Number : D2127251159 |
| This Issue : 23/01/2009 S.O. No. : | Drawing Number : D212-725-1 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : PURCHASED PARTS | Drawing Revision : |
| Previous Run : 42664 | Material : N/A |
| Written By : _____ | Due Date : 30/01/2009 Qty: 1 Um: Each |
| Checked & Approved By : _____ | |
| Comment : _____ | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|

**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-159 with Dart IPP D212-725-1-159"

Send a copy of this IPP

h 09-01-23

| | | |
|-----|-------------|-----------------------|
| 2.0 | D2127251159 | Clip Angle Oil Cooler |
|-----|-------------|-----------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLIP ANGLE OIL COOLER

| | | |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-159 clip angle _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-159 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45129

Part Number: D2127251159

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : PURCHASED PARTS | Drawing Revision : |
| Previous Run : 42664 | Material : N/A |
| Written By : _____ | Due Date : 30/01/2009 Qty: 1 Um: Each |
| Checked & Approved By : _____ | |
| Comment : _____ | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-159 with Dart IPP D212-725-1-159"

Send a copy of this IPP

h 09.01.23

| | | |
|-----|-------------|-----------------------|
| 2.0 | D2127251159 | Clip Angle Oil Cooler |
|-----|-------------|-----------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CLIP ANGLE OIL COOLER

| | | |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-159 clip angle 45321

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-159 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:42 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45129

Part Number: D2127251159

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



NA

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.37**Discrepancy:

Fabricate D212-725-1-157, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-157, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 53, Fig. 19. Material 2024T3 .040 Batch No 2648.

1.37 Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.38Discrepancy:

Fabricate D212-725-1-159, Clip Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-159, Clip Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54, Fig. 19. Material 2024T3 .032, Batch No. 6853A.

1.38 Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.39Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-161, Stiffener Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54, Fig. 19. Material 2024T3 .032 Batch No3452.

1.39 Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.40Discrepancy:

Fabricate D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55, Fig. 19. Material 2024T3 .032, Batch No. 6853A.

1.40 Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****